



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3512-1
Job Sheet 179708



Part No: D3512-1

Job Qty: 8 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3512 REV.E12 IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM
IPP Rev:C Rev C dwg 07-12-06 DD IPP REV:D 13.12.11 ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:D
18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		de 18/06/21e
100	Waterjet	8 pcs	7/18/18	7/18/18	0.00	0.75	Waterjet1		de 18/06/21e
120	QC	8 pcs	7/18/18	7/18/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs	7/18/18	7/18/18	0.27	0.22	Brake NC 1		9-89
140	QC	8 pcs	7/18/18	7/18/18	0.00	0.00	QC5		AL
150	Packaging	8 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3		AL
160	QC21-SA	8 Ea	7/18/18	7/18/18	0.00	0.00	QC21		DAS 21 9-89

AUG 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.3200 sf (.29 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	235	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.300inches ± 0.010	0.310 0.290		
2	Wearplate	0.300inches ± 0.010	0.310 0.290		
3	Wearplate	1.240inches ± 0.030	1.270 1.210		
4	Wearplate	2.340inches ± 0.030	2.370 2.310		
5	Wearplate	3.140inches ± 0.010	3.150 3.130		
6	Wearplate	3.840inches ± 0.030	3.870 3.810		
7	Wearplate	12.605inches ± 0.010	12.615		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Suspected Unapproved		☐	Large Fab	☐	Composite	☐	Supplier	☐	☐	

Date: _____ QTY Effective: _____ MRB (QS1042) Approval _____

Completed By _____		Lead hand / Supervisor Approval Verification
QC / QA Coordinator Approval		

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Date: 06/26/18



Container No: S084510
Part: D3512-1
Job No: 179708
Serial No/Batch: S084510
Revision: E12
Inspector:
Exp Date:
Instructions:

Environment	☐	Supplier	☐	Crimp/Kink/Ripple/Wave	☐	Inspection	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Training	☐	Cuffs	☐	Contamination	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Use for Testing	☐	Crushing	☐	Countersink	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Poor Information	☐	Heat Treat	☐	Cut Too Short	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Rushing	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Product Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Drawing	☐
Internal Transport	☐	Process Improvement	☐					Off-set	☐	Mislabeled	☐
Tribal Knowledge	☐	Manufacturing Process	☐					Fit/Function	☐	Fit/Function	☐
LOA	☐							Misaligned/off center	☐	Misread	☐
Substation	☐									Turning Sequence	☐
Past Expiry Date	☐										
Misidentified	☐										

OTHER: _____

			12.595
8	Wearplate	14.220inches $\pm$ 0.030	14.250 14.190
9	Wearplate	0.063inches $\pm$ 0.010	0.073 0.053

Plex 6/21/18 7:18 AM Dart.lajeunesse.marie